

歐品電子(昆山)有限公司  
 OUPIIN ELECTRONIC(KUNSHAN) CO.,LTD.  
 包裝作業規範  
 PACKAGING SPECIFICATION

CONFIDENTIAL  TOP SECRET

規範編號SPEC.NO.	Q2044SPP-149				PAGE	1/5	REV.	H
適用客戶 APPLICABLE CUSTOMER	一般客戶	適用產品 APPLICABLE PRODUCT	2044-3xXXGXXSA 2044-3xXXGXXSPA	2044-3xXXGXXSA/LCP	包裝方式 PACKAGING CATEGORY	TRAY 盤		

修訂履歷 REVISION HISTORY

REV. / ECN NO	頁次 PAGE							
	1	2	3	4	5			
A								
B	修正包裝數量							
C	修改防水袋料號及包裝數量，更換透明上蓋為1PCS							
D	修改料號2044-3*xxGXXS/PSA改為2044-3*xxGXXS/SPA, 更換透明蓋PVC-0.73改為PVC-0.78,每箱35盒該為16盒。							
E	修改02pin~06pin,每箱包裝數量							
F	correct the number of 3x32pin per 修改 3x32pin包裝數量							
G	新增料號							
H	Change the number of packages per carton 更改每箱包裝數量							

事業單位 DIVISION	產品開發部	核 准 APPROVED		審 核 CHECKED		制 表 PREPARED	CCH 1/4/22'
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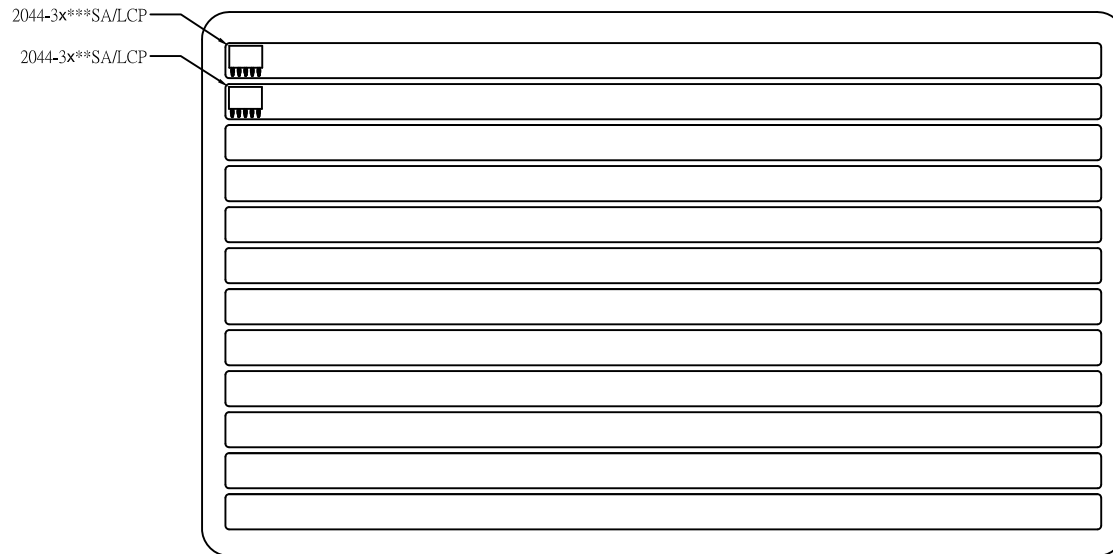
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包裝作業圖示及說明	PACKING OPERATION DIAGRAM & INSTRUCTION	備注	REMARK
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- 一.PVC Plate Packing Mode:  
 (PVC盤包裝方式)
- (1).PVC-12 16 PCS  
 (CT-1.6 規格的紙箱放PVC-12盤 16 PCS)
  - (2).Put product in each trough fully as shown in diagram.  
 (產品在盤子中擺放方式如圖所示)
  - (3).After filling each trough with product fully,cover it with transparent upper cover 1PCS 。 Then put 1PCS din at every conner.  
 (放滿1盒產品後,加蓋1PCS透明蓋(每盒都要加蓋1PCS),然后在PVC盒四個邊的中間各釘1PCS書釘。在包裝盤左下方貼季節標籤和標示單-001各1pcs.)
  - (4).Stack the16 PVC plates filled with product, put them in the paper box in which has been put waterproof bag.  
 (將放滿產品的16個PVC盤疊起,裝入防水袋放入紙箱內.)

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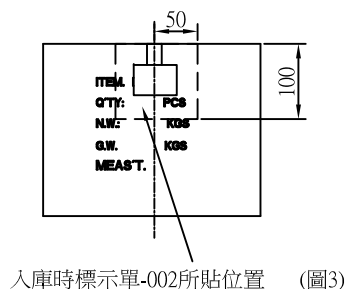
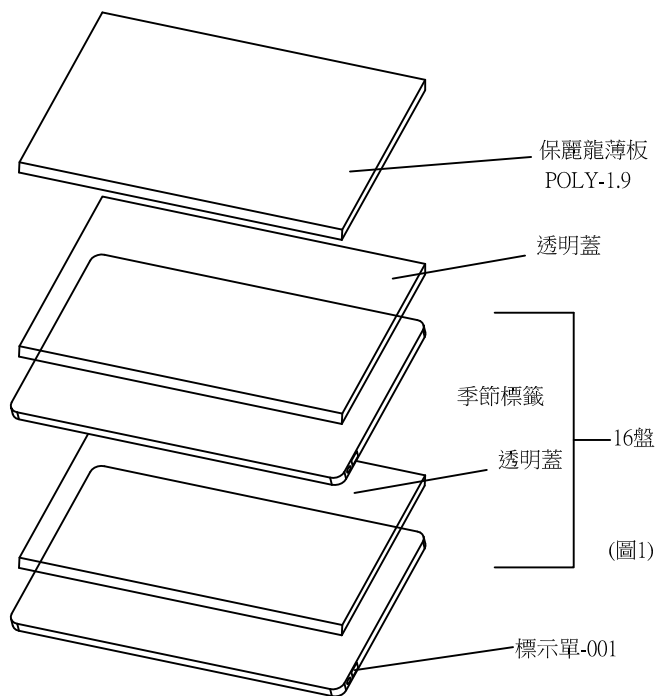
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### 包裝作業圖示及說明

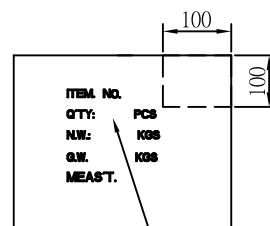
### PACKING OPERATION DIAGRAM & INSTRUCTION

### 備注

### REMARK

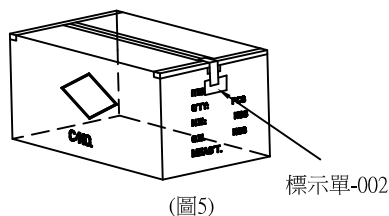
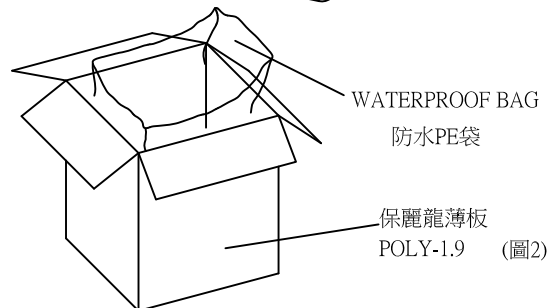


入庫時標示單-002所貼位置 (圖3)



出貨時標示單-003所貼位置 (圖4)

貨運文件



(圖5)

### 一. Outer Box Packing Mode:

(外箱包裝方式)

(1). Paper box 1.6 standard 1 PCS, as shown in drawing Two.  
(紙箱1.6規格 1 PCS, 如(圖二)所示)

(2). Put one PLY-1.9 in the lower of the paper box as shown in drawing One.  
(每箱下放一塊保麗龍, 如(圖一)所示)

(3). Put 1 PCS waterproof in the paper box, as shown in drawing Two.  
(紙箱內側放入防水袋 1 PCS, 如(圖二)所示)

(4). Piled the 16 packing plates packed up in the waterproof.  
(將放滿產品的16個PVC盤疊起, 裝入防水袋內)

(5). Seal the waterproof bag, then put the PLY-1.9 1PCS on the bag.  
(封上防水袋, 然後放上第二塊保麗龍薄板)

(6). Seal the surface of the outer box, as shown in drawing Three.  
(將外箱上層封口, 如(圖三)所示)

The form on the right and flank side of the box must be filled correctly and clearly, take actual testing weight as the standard of each box gross weight.

外箱之正麥和側麥所要填寫之項目要填寫正確, 清晰, 每箱之毛重應以實測重量為準。

\*. 標示單依製造時期每一季度更換一次顏色, 具體實施如下:

顏色	月份	顏色	月份
藍色	1~3月	綠色	4~6月
黃色	7~9月	紫色	10~12月

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PACKING MATERIAL (包裝材料)

PRODUCT P/N

PACKING QUANTITY (包裝數量)

WEIGHT (重量) kg

MATERIAL NAME  
(材料名稱)

PART NO. (料號)

Q'TY

(產品料號)

PCS/TRAY

TRAY/BOX

PCS/BOX

N.W./PCS

N.W./BOX

G.W./BOX

PAPER BOXES (紙箱)

CT1.6

1

2044-3X02G\*\*SA(SPA)(SA/LCP)

840

19

15960

0.00040

6.46

10.99

Packing Plate  
(包裝盤)

PVC-12

----

2044-3X03G\*\*SA(SPA)(SA/LCP)

576

19

10944

0.00058

6.35

10.88

2044-3X04G\*\*SA(SPA)(SA/LCP)

444

19

8436

0.00081

6.83

11.36

2044-3X05G\*\*SA(SPA)(SA/LCP)

360

19

6840

0.00101

6.92

11.45

Transparent Cover  
(透明蓋)

PVC-078

----

2044-3X06G\*\*SA(SPA)(SA/LCP)

300

19

5700

0.00121

6.92

11.45

2044-3X07G\*\*SA(SPA)(SA/LCP)

252

19

4788

0.00142

6.78

11.31

2044-3X08G\*\*SA(SPA)(SA/LCP)

228

19

4332

0.00162

7.01

11.54

WATERPROOF BAG  
(防水袋)

PE 100\*90

1

2044-3X09G\*\*SA(SPA)(SA/LCP)

192

19

3648

0.00182

6.65

11.18

2044-3X10G\*\*SA(SPA)(SA/LCP)

180

19

3420

0.00202

6.92

11.45

2044-3X11G\*\*SA(SPA)(SA/LCP)

156

19

2964

0.00223

6.60

11.13

透明膠帶

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2044-3X12G\*\*SA(SPA)(SA/LCP)

144

19

2736

0.00243

6.65

11.18

2044-3X13G\*\*SA(SPA)(SA/LCP)

132

19

2508

0.00263

6.60

11.13

2044-3X14G\*\*SA(SPA)(SA/LCP)

120

19

2280

0.00283

6.46

10.99

保麗龍薄板

PLOY-1.9

3

2044-3X15G\*\*SA(SPA)(SA/LCP)

120

19

2280

0.00304

6.92

11.45

2044-3X16G\*\*SA(SPA)(SA/LCP)

108

19

2052

0.00324

6.65

11.18

標示單

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16

2044-3X17G\*\*SA(SPA)(SA/LCP)

108

19

2052

0.00344

7.06

11.59

-----

16

2044-3X18G\*\*SA(SPA)(SA/LCP)

96

19

1824

0.00364

6.65

11.18

2044-3X19G\*\*SA(SPA)(SA/LCP)

96

19

1824

0.00385

7.01

11.54

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PACKING MATERIAL (包裝材料)			PRODUCT P/N	PACKING QUANTITY (包裝數量)			WEIGHT (重量) kg			
MATERIAL NAME (材料名稱)	PART NO. (料號)	Q'TY	(產品料號)	PCS/TRAY	TRAY/BOX	PCS/BOX	N.W./PCS	N.W./BOX	G.W./BOX	
PAPER BOXES (紙箱)	CT1.6	1	2044-3X20G**SA(SPA)(SA/LCP)	84	19	1596	0.00405	6.46	10.99	
Packing Plate (包裝盤)	PVC-12	----	2044-3X21G**SA(SPA)(SA/LCP)	84	19	1596	0.00423	6.76	11.29	
			2044-3X22G**SA(SPA)(SA/LCP)	84	19	1596	0.00445	7.11	11.64	
			2044-3X23G**SA(SPA)(SA/LCP)	72	19	1368	0.00466	6.37	10.90	
Transparent Cover (透明蓋)	PVC-078	----	2044-3X24G**SA(SPA)(SA/LCP)	72	19	1368	0.00486	6.65	11.18	
			2044-3X25G**SA(SPA)(SA/LCP)	72	19	1368	0.00506	6.92	11.45	
			2044-3X26G**SA(SPA)(SA/LCP)	60	19	1140	0.00526	6.00	10.53	
WATERPROOF BAG (防水袋)	PE 100*90	1	2044-3X27G**SA(SPA)(SA/LCP)	60	19	1140	0.00546	6.23	10.76	
			2044-3X28G**SA(SPA)(SA/LCP)	60	19	1140	0.00567	6.46	10.99	
			2044-3X29G**SA(SPA)(SA/LCP)	60	19	1140	0.00587	6.69	11.22	
透明膠帶	-----	-----	2044-3X30G**SA(SPA)(SA/LCP)	60	19	1140	0.00607	6.92	11.45	
			2044-3X31G**SA(SPA)(SA/LCP)	48	19	912	0.00627	5.72	10.25	
			2044-3X32G**SA(SPA)(SA/LCP)	48	19	912	0.00648	5.91	10.44	
保麗龍薄板	PLOY-1.9	3	2044-3X33G**SA(SPA)(SA/LCP)	48	19	912	0.00668	6.09	10.62	
			2044-3X34G**SA(SPA)(SA/LCP)	48	19	912	0.00688	6.28	10.81	
標示單	-----	16	2044-3X35G**SA(SPA)(SA/LCP)	48	19	912	0.00708	6.46	10.99	
	-----	16	2044-3X36G**SA(SPA)(SA/LCP)	48	19	912	0.00729	6.65	11.18	
			2044-3X37G**SA(SPA)(SA/LCP)	48	19	912	0.00790	7.20	11.73	
季節標籤			2044-3X38G**SA(SPA)(SA/LCP)	48	19	912	0.00769	7.01	11.54	
			2044-3X39G**SA(SPA)(SA/LCP)	36	19	684	0.00789	5.40	9.93	
			2044-3X40G**SA(SPA)(SA/LCP)	36	19	684	0.00810	5.54	10.07	

1.NOTE:

(注意)

When the finished products have been made,take the actual weight as the standard of gross weight in each box.

(成品出貨時,每箱之毛重應以實測重量為準)

When the finished products have been made,stick the proper designation list on the box according to product de